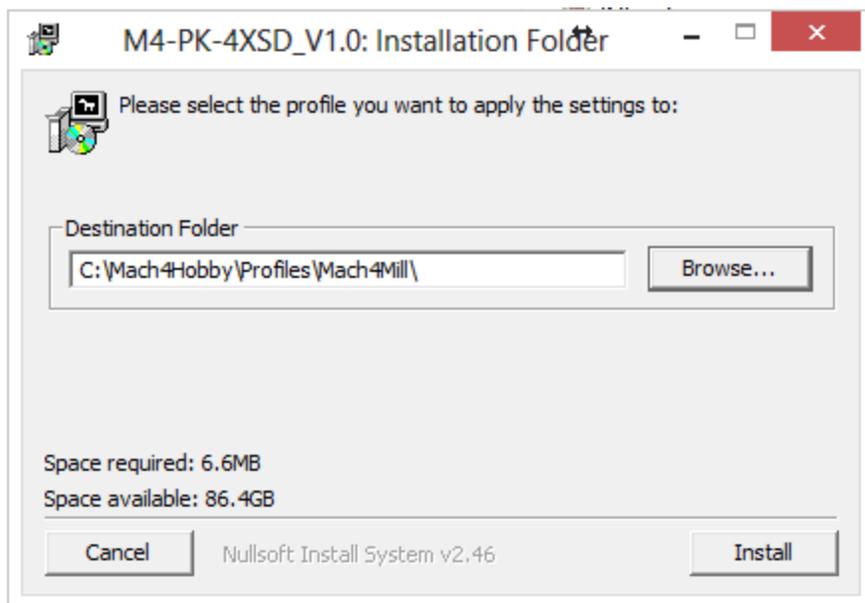


PoKeys for Mach4 Plugin Installer.

This plugin works with the C32 or C62 boards using the M15 Rev3 and later. Configures Safety Charge Pump, E-Stop, Step and Direction on 4 axes, Spindle Speed Control and Home and Limit Switches on 3 axes. It uses the general PoKeys Plugins, so the user can do further customizations. This installer installs the plugin and configures Mach4 and the plugin.

- Download and run the installer.

- Select the folder of the profile you want to configure:



- Run Mach4 on the profile you installed the configuration on.

- This installer will affect the following pins:

- Pins 2-9 on port1 and pins 1 and 17 for step and direction.
- Pin 10 Port 1 assigned to E-Stop
- Pin 17 Port 2 assigned to SCHP.
- Pins 14 and 16 on port 1 used to PWM and DIR for the spindle.
- Pins 11, 12,13 on Port 1 for Homes/Limits of X, Y, and Z.

Notes:

- This installer installs the PoKeys Plugin.

- It works with USB and Ethernet PoKeys.