Configuring PWM Spindle Speed Control
On the MDI screen, M3S25000 will start the spindle at full speed, you will get 10vdc on the analog output. M3S12500 will start the spindle at 50% of the speed, you will get +5vdc at the analog output terminal.

Notes:

- If using the Smooth Stepper, you need to go to the SS Plugin and configure spindle speed control to PWM at 300Hz.

- On the terminal for the pin used for step you will also get a 0-5vdc signal, which you can test with a multimeter to confirm mach3 is configured OK.